

# The Impact of Xenon-135 on a Load Following Transatomic Power Molten Salt Reactor

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# ILLINOIS

# Outline



## 1 Introduction

Load-following  
Molten Salt Reactors  
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Research objectives

## 2 Methodology

Full-core TAP MSR Serpent model  
Load-following transient

## 3 Results

Multiplication factor dynamics  
 $^{135}\text{Xe}/^{135}\text{I}$  balance  
Neutron spectra

## 4 Conclusions

# UIUC Project Overview



## ARPA-E MEITNER Award 1798-1576

**PI:** Huff

**Co-PIs:** Brooks, Heuser, Kozlowski, Stubbins

**Objective:** This project will establish a xenon removal sparger design to enable load following in liquid-fueled MSR's at ramp rates comparable or superior to natural gas peaking generation, ( $\frac{\pm 10\%}{\text{minute}}$ ).

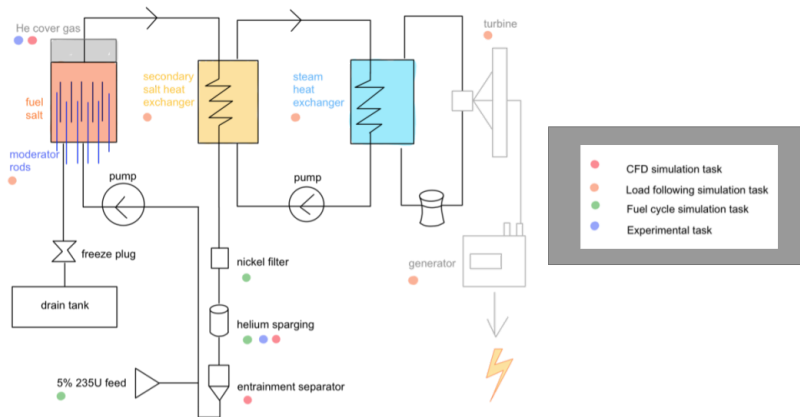
## Motivation

- Load following Molten Salt Reactors are potentially transformative
- But, feasible online xenon removal system designs are absent.

The UIUC project will unlock the benefits of MSR's by bounding these designs

- **via simulation of multiple physics**
  - fluid dynamics,
  - neutronics,
  - and fuel cycle dynamics.
- **and with novel mass transport and sparging experiments.**

# UIUC Project Thrusts



**Figure 1:** In **4 major thrusts** the project will establish a feasible design for the sparging system, an overlooked MSR component essential to load following in thermal MSRs.

Parameter	Range	Notes
Power	0-1250 MWth	CZP-HFP
Salt Composition	BOL - Equilibrium (various)	via Task 2
Ramp Rate	0% - 20% of 1250 MWth/minute	Goal: safely ramp at 10% Stretch goal: 20%
Ramp Frequency	Goal: 0.1 HFP/min.	Simulate to failure (i.e. 0.2 HFP/min)
Bubble volume fraction	$10^{-6}$ - $10^{-2}$ [bubble/total]	Informed by Tasks 1 and 4
Moderator rod configurations	As in [1] and [3].	Baseline assumes static moderator rod configuration.
Control rod positions	25 control rod positions, zero to full power.	As needed to simulate control during ramping transients.

Table 1: Operating conditions and transients to be investigated and constraints that the core must meet.

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**Table 1: This work** establishes that xenon removal may be unnecessary, even inadvisable, at BOL or for fast spectrum MSR. Thermal and EOL reactors are expected to require xenon sparging.

# Why is load following a game changer?

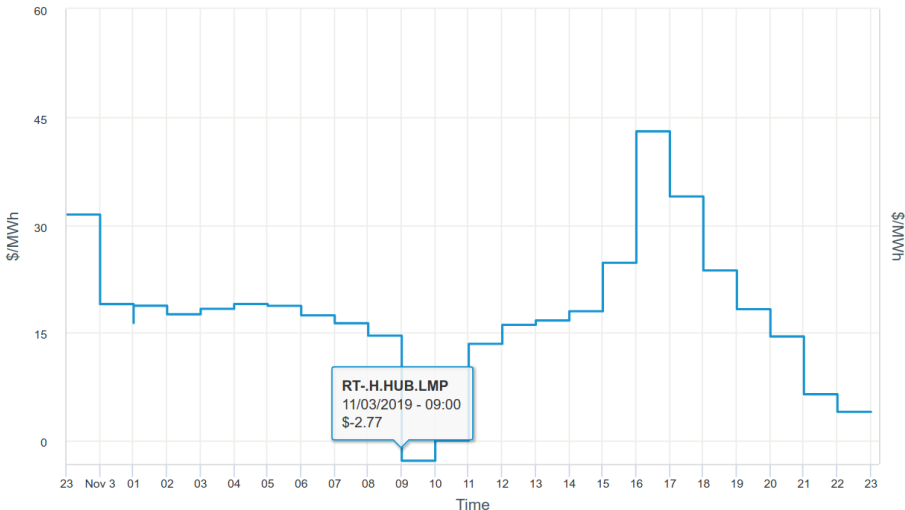


Figure 2: ISO New England hourly electricity price; November 3, 2019 from 00:00AM to 11:00PM (Source: <https://www.iso-ne.com/>).

# Nuclear Power Plant Load-Following



## Limitations to Light Water Reactor (LWR) power maneuvering [1]

- 1 Thermal strain and stress to fuel materials.
- 2 Moderator effect (primary coolant temperature change)
- 3 Doppler effect (fuel temperature change)
- 4 Fuel burnup (low excess reactivity at the end-of-cycle (EOC))
- 5  $^{135}\text{Xe}$  poisoning (iodine pit)



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# What is Xenon-135 poisoning? [2]



# MSR (Molten Salt Reactor) types



## Stationary Fuel

- 1 Graphite block with TRISO fuel, clean salt works as coolant (Fluoride-Salt-Cooled High-Temperature Reactor (FHR))
- 2 Plate Fuel: hexagonal fuel assembly is similar in shape to a typical sodium-cooled reactor
- 3 Fuel Inside Radial Moderator (FIRM)

## Mobile Fuel

### 1 Solid

Mobile solid fuel elements (pebbles) cooled by clean salt (PB-FHR)

### 2 Liquid

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# Mobile, Liquid Fuel with on-site reprocessing facility

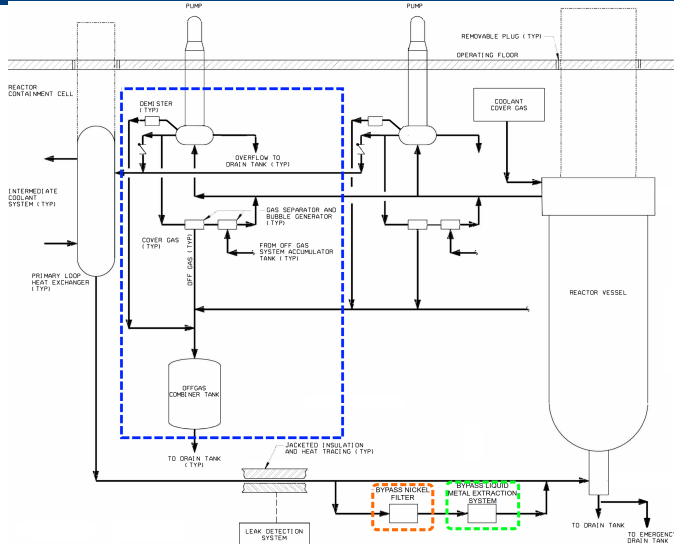


Figure 3: The TAP reactor conceptual schematic (including reprocessing system) [4].



## Research objectives of this work



Analyze TAP MSR neutronic performance during load-following **at the Beginning of Life (BOL) and without online fission product removal**. The neutronics performance for the Middle of Life and End of Life will be different, and will require fission product removal.

### Goals of current study

- 1 Create high-fidelity full-core 3-D model of TAP concept, without any approximations using Serpent [5]
- 2 Perform fuel salt depletion to study  $^{135}\text{Xe}/^{135}\text{I}$  balance dynamics during load-following
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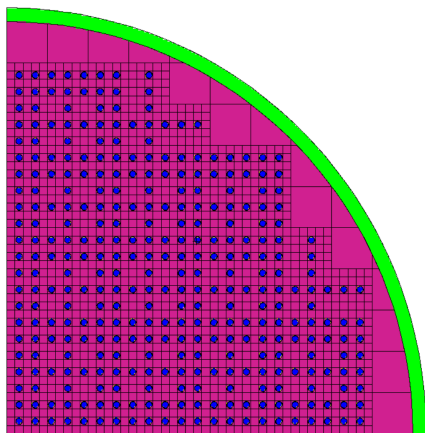
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## TAP concept design



**Table 2:** Summary of principal data for the Transatomic Power (TAP) Molten Salt Reactor (MSR) [4, 6].

Thermal power	1250 MW <sub>th</sub>
Electric power	520 MW <sub>e</sub>
Gross thermal efficiency	44%
Outlet temperature	620° C
Fuel salt components	LiF-UF <sub>4</sub>
Fuel salt composition	72.5-27.5 mole%
Startup fissile material	5% <sup>235</sup> U
Moderator	Zirconium Hydride (ZrH <sub>1.66</sub> ) rods (with silicon carbide cladding)
Neutron spectrum	<b>thermal/epithermal</b>
Moderator-to-fuel ratio (MFR)	<b>varies in (0.1099, 1.0)</b>



**Figure 4:** The TAP MSR schematic core view showing moderator rods configuration at Beginning of Life (BOL) [6].

## TAP concept full-core high-fidelity Serpent model

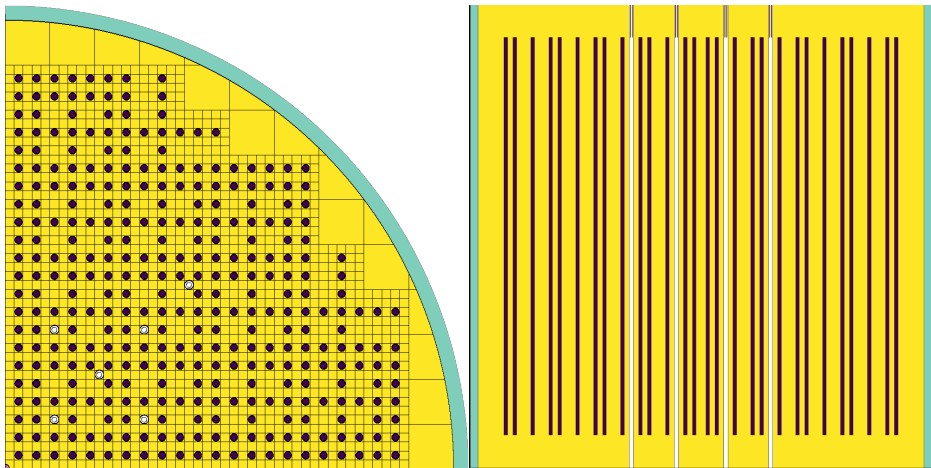


Figure 5: An XY (left) and XZ (right) section of the TAP model. The violet color represents zirconium hydride, the yellow represents fuel salt [7].

## Postulated worst-case load-following scenario

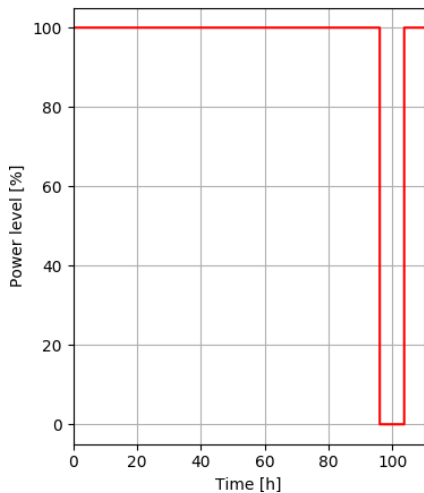


Figure 6: Assumed load-following power variation.

## Power load

- 1 Startup with fresh fuel and operation on 100% power level for **96h** to reach  $^{135}\text{Xe}/^{135}\text{I}$  equilibrium
- 2 **Instantaneous** power drop from 100% to 0%
- 3 Shutdown state for **7.66h** to reach the  $^{135}\text{Xe}$  peak
- 4 Startup from 0 to 100%, and then operation on 100% for **16h**

## Simplifying assumptions

- All control rods are fully withdrawn
- Online reprocessing system is **disabled**
- 15-min depletion steps in the transient



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# Multiplication factor dynamics after shutdown

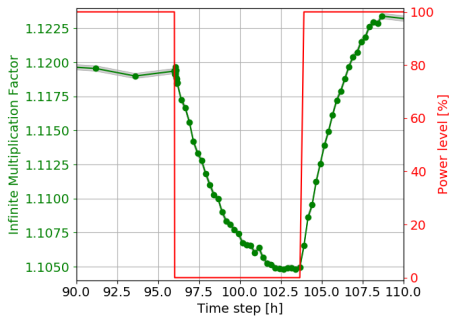


Figure 7: Multiplication factor for PWR assembly after shutdown ( $\sigma \pm 20\text{pcm}$  shaded).

- 1  $-1500\text{pcm}$  reactivity insertion due to  $^{135}\text{Xe}$  poisoning
- 2  $k_{\infty}$  reached local minima  $\approx 7$  hrs after shutdown
- 3 overall reactivity swing  $1750\text{pcm}$

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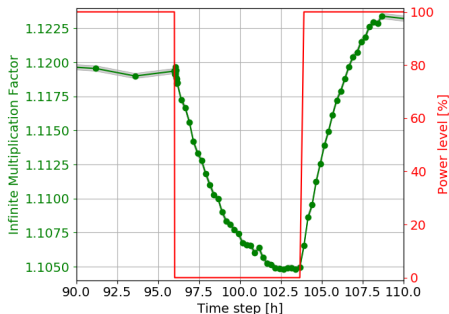


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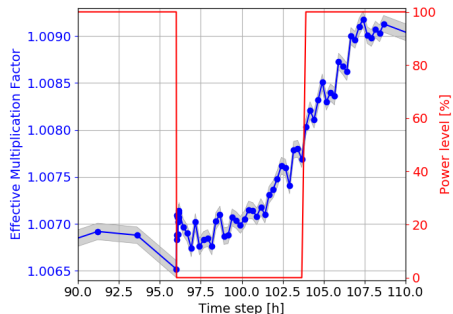


Figure 8: Multiplication factor for TAP after shutdown ( $\sigma \pm 7.5\text{pcm}$  shaded).

- ①  $+130\text{pcm}$  reactivity insertion because loss of  $^{135}\text{Xe}$  from decaying to  $^{135}\text{Cs}$  is larger than gain from  $^{135}\text{I}$  decay
- ②  $k_{\infty}$  has no local minima
- ③ overall reactivity swing  $270\text{pcm}$

## Fuel salt composition dynamics

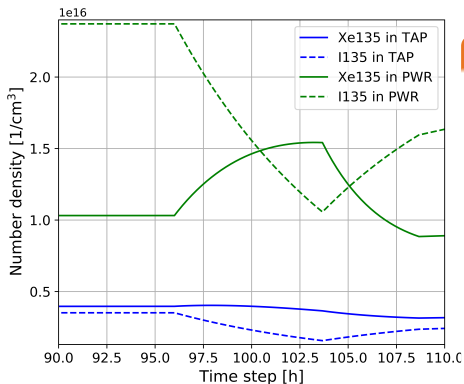
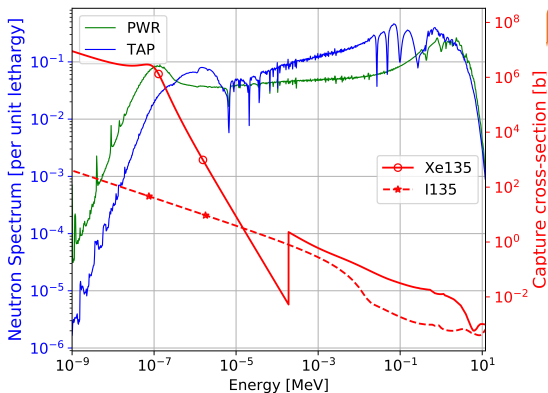


Figure 9: Atomic density of  $^{135}\text{Xe}$  and its main precursor ( $^{135}\text{I}$ ) after shutdown.

## Why no poisoning effect?

- 1  $^{135}\text{I}/^{135}\text{Xe}$  number density ratio is 2.3 (PWR) and 0.9 (TAP)
- 2  $^{135}\text{I}$  half-life 6.6h  $<$   $^{135}\text{Xe}$  half-life 9.2h
- 3 PWR accumulated significant  $^{135}\text{I}$  inventory which caused large xenon concentration peak (150%)
- 4 In TAP,  $^{135}\text{Xe}$  gain from  $^{135}\text{I}$  decay did not overcome  $^{135}\text{Xe}$  decay loss
- 5 Maybe because the neutron spectrum is different?

## Neutron spectra of PWR vs TAP

Why different  $^{135}\text{I}/^{135}\text{Xe}$  balance?

- 1 TAP at beginning-of-life has much harder spectrum than PWR
- 2 Harder neutron spectrum leads to weaker  $^{135}\text{Xe}$  transmutation to  $^{136}\text{Xe}$  due to **strong energy dependence of the capture cross-section**
- 3  $\sigma_{(n,c)}$  slope is much steeper for  $^{135}\text{Xe}$  than for  $^{135}\text{I}$

Figure 10: Neutron spectra normalized by lethargy for the PWR and TAP vs.  $^{135}\text{Xe}$  and  $^{135}\text{I}$  caption cross-section.

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## Main outcomes

- 1 The neutron energy spectrum at the beginning-of-life (BOL) for the TAP reactor is **fast**  $\Rightarrow$  **gas removal system can be disabled** at BOL
- 2 The spectrum becomes **more thermal** during operation due to **increasing moderator-to-fuel ratio**  $\Rightarrow$  the xenon gas removal system **must operate** to enable load-following
- 3 Multiplication factor during depletion simulations for postulated load-following transient demonstrated following dynamics:
  - For PWR, dropped rapidly after shutdown; reached maximum poisoning effect ( $-1500\text{pcm}$ )  $\approx$  7 hours after shutdown
  - For TAP concept, very small change in  $k_{\text{eff}}$ , no effect of  $^{135}\text{Xe}$  poisoning was observed
- 4 **PWR**: the drop happened because  $m_{^{135}\text{I}}/m_{^{135}\text{Xe}} = 2.3$  and  $^{135}\text{I}$  decays to  $^{135}\text{Xe}$  faster ( $\tau_{1/2} = 6.6\text{h}$ ) than  $^{135}\text{Xe}$  decays to  $^{135}\text{Cs}$  ( $\tau_{1/2} = 9.17\text{h}$ )
- 5 **TAP MSR**: no poisoning effect because  $m_{^{135}\text{I}}/m_{^{135}\text{Xe}} = 0.9$

### Future research effort

- 1 Investigate the impact of xenon poisoning for the TAP concept at the end-of-life (EOL), which might have a softer neutron spectrum
- 2 Take into account gas removal system using the online reprocessing tool SaltProc [8, 9]
- 3 Take into consideration the TAP design adjustable moderator-to-fuel ratio
- 4 Develop a fuel processing system that enables load-following in various commercial thermal molten salt reactors:
  - Terrestrial Energy Integral Small Modular Reactor
  - ThorCon Small Modular Reactor
- 5 Analyze multi-physics transients using the coupled neutronics/thermal-hydraulics code Moltres [10]



## Acknowledgement

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- Anshuman Chaube, Alvin Lee (University of Illinois at Urbana-Champaign).



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